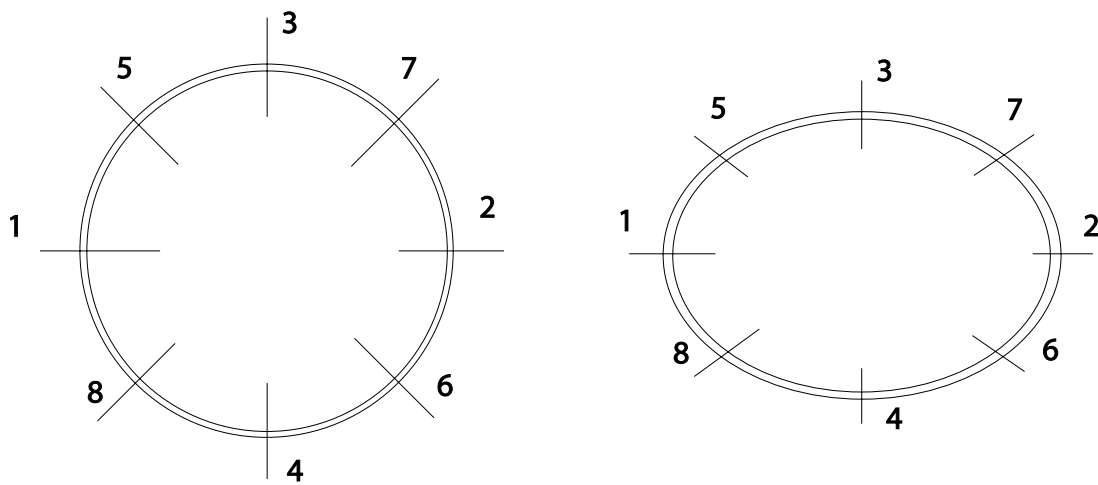


MANWAYS

MANWAYS | ACCESS HATCHES | DOORS

INSTALLATION GUIDE

In order to avoid the possibility of distortion during the welding of the neckring, it is recommended that the neckring be tack welded first in eight diametrically opposite positions as shown below before applying the full weld bead.



TE/02/02/4